

HAMMER FINISH

DESCRIPTION

Hammer finish is based on fast drying modified alkyd resin. An interesting variant in surface decoration is the hammer-finish effect. This produces a surface which looks as though it has been worked with a hammer. Special hammer effect coatings provide an effective, mechanically-resistant finish.

USAGE

Hammer finish coatings are particularly popular for painting equipment for example metal fittings, scientific equipment and machines which can be turned out in an effective and visually manner with this special type of coating.

Effect depends on spraying viscosity and film thickness.

APPLICATION

Apply two coats by roller or brush. Low pressure or airless spray equipment can also be used.

MIXING RATIO *(Dilute with NC Thinner)*

Dilute with NC Thinner (35%) to viscosity DIN 4 at 25°C around 25 seconds.

3 parts paint with 1 part NC thinner.

TECHNICAL DATA

Specific Gravity	~ 0.96
Packing	1 L, 5 L, 20 L

DRYING TIME

Dust dry: Approximately 10 min

Touch dry: Approximately 30 min

STORAGE

- Keep in a cool, dry place. Close container tightly after use.
- Sealed product can be stored for over 1 year.

CLEANING

Use NC Thinner.

SAFETY

- Clean spray gun well after use especially if application of automotive paints is done afterwards.
- Ensure good ventilation during application and drying.
- Avoid eating and drinking while using product.
- Keep away from heat source, open flame and avoid smoking while using product. Highly flammable.
- In case of contact with eyes, rinse immediately with water and seek medical advice if necessary.
- Keep out of reach of children.
- Do not use empty containers to store food.
- Do not throw away in waterway or environment.

DISCLAIMER

These recommendations are meant as a guide, no guarantee is implied since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.